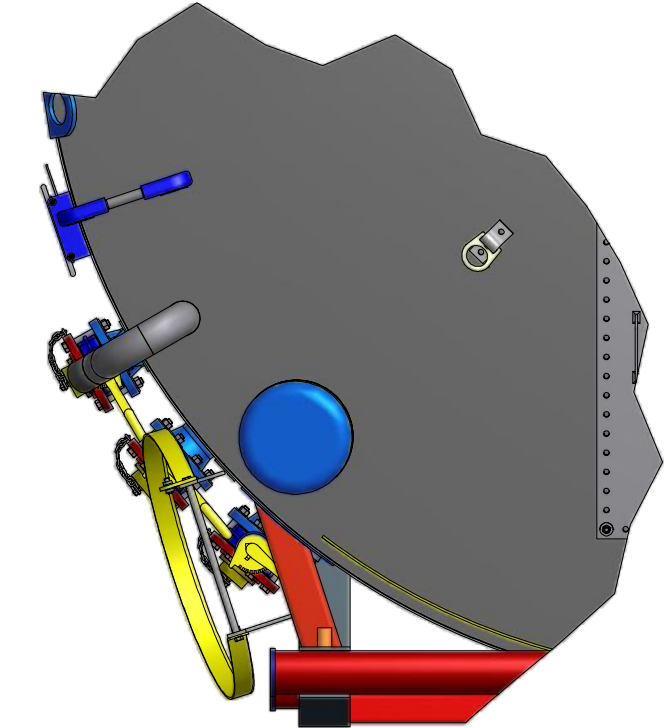


DRAWINGS ISSUED:

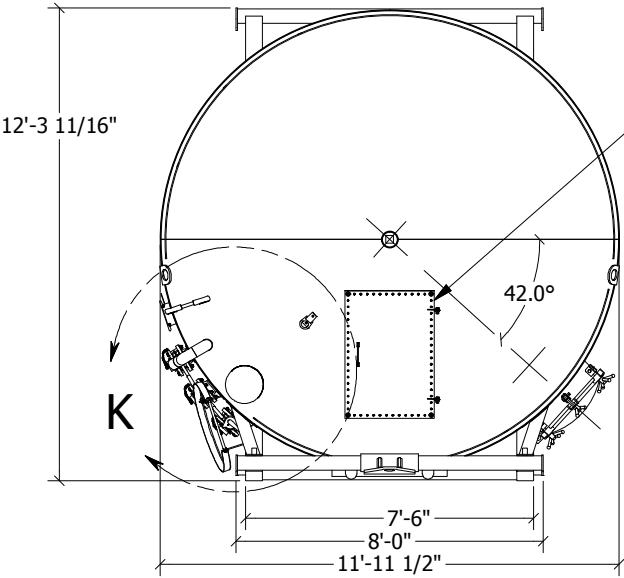
- 1 -ENGINEERING
- 2 -PURCHASING
- 3 -FLOORS & ROOFS
- 4 -FIT UP BEDS
- 5 -FINAL ASSEMBLY
- 6 -PRODUCTION SUPER
- 7 -PAINT AND BLAST
- 8 -INSPECTION

NOTES:

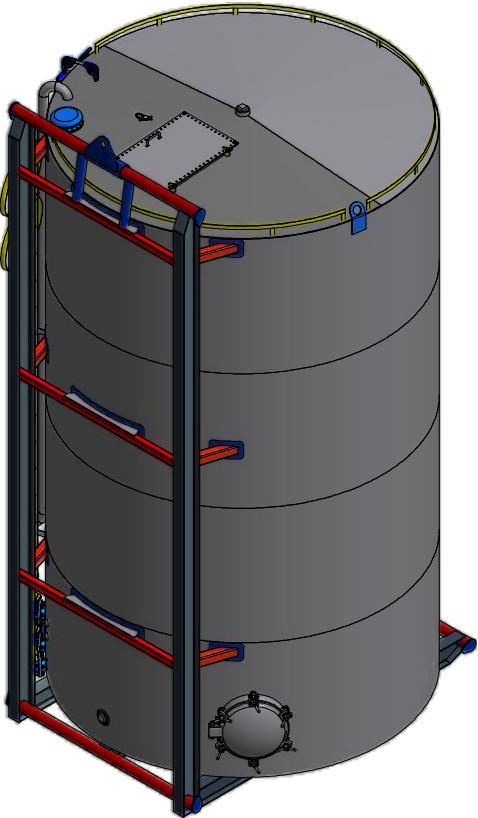
- 1. 4" DRAIN PLUG
- 2. W8X21 SKID
- 3. LADDER
- 4. ROOF MOUNT THIEF HATCH
- 5. SINGLE LOOP HEATER MADE WITH A106B
- 6. 1 EA API 12F MANWAYS
- 7. 3" DOWNCOMER
- 8. AMGAS DOUBLE SWEET GAUGE
- 9. 4 EA 4" VALVES
- 10. 1/4" A36 FLOOR
- 11. 3/16" SHELL AND DECK
- 12. EXTERIOR:
 - SAND BLAST COMMERCIAL SP6
 - CARBOETHANE 8845 MIDWAY GRAY -0746
 - 3- 4 MILS DFT
- 13. INTERIOR:
 - SAND BLAST WHITE METAL SSPC-SP-6
 - CAROLINE PHENOLINE 310 18-20 MILS DFT



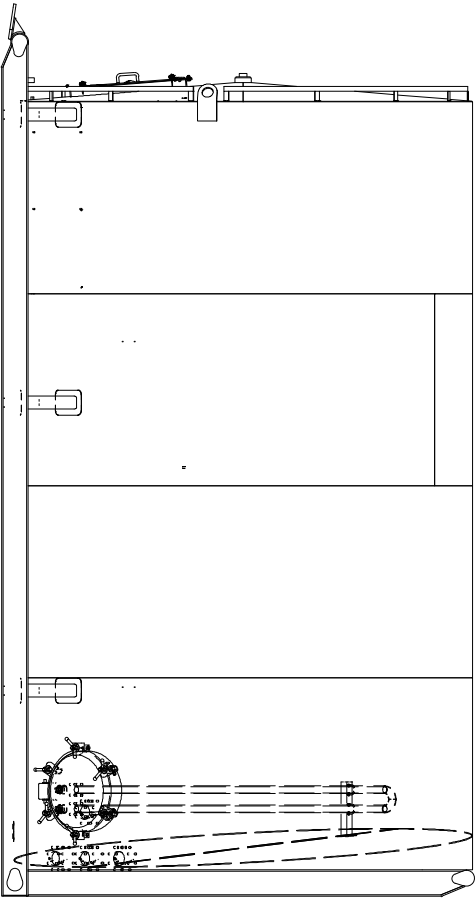
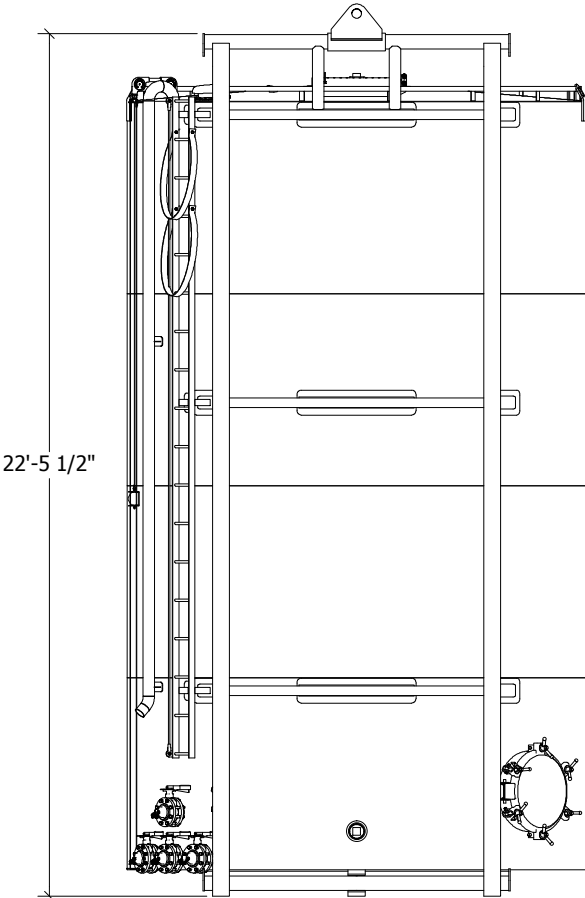
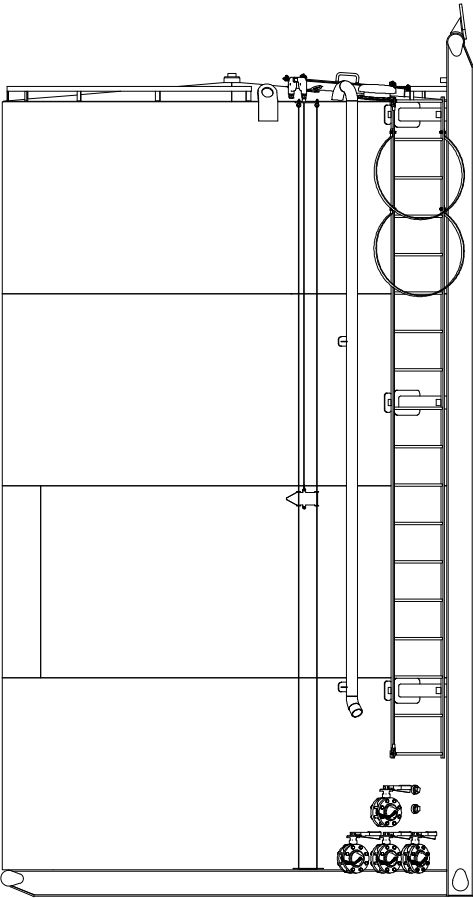
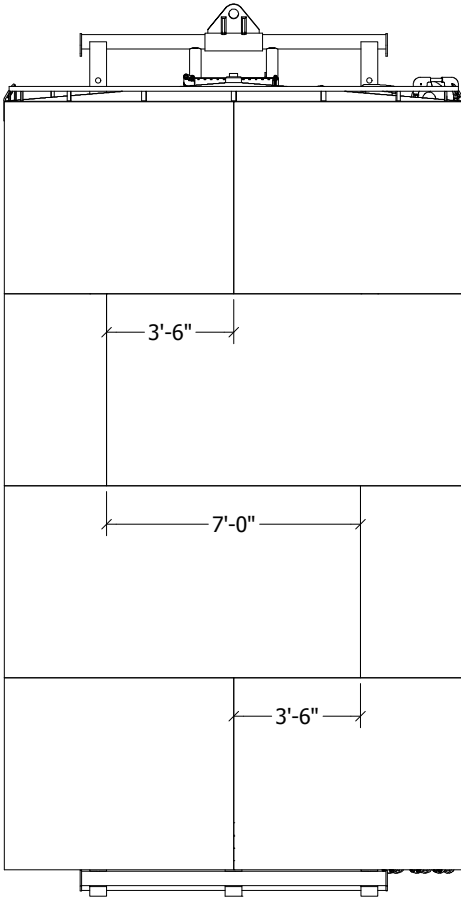
DETAIL K



HINGED 24X36" MANWAY
SEE SHEET 5 FOR DETAILS



Sloped FLOOR SUPPORTS.CNC



REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
C	REQUESTED MODS-STD DOWNCOMER FULL FALL RING, RND LWR MANWAY, 310 LINING 18-20 MILS	3/26/2012	

CUSTOMER APPROVAL: DATE AND SIGN

SCALE SHEET 1 OF 4