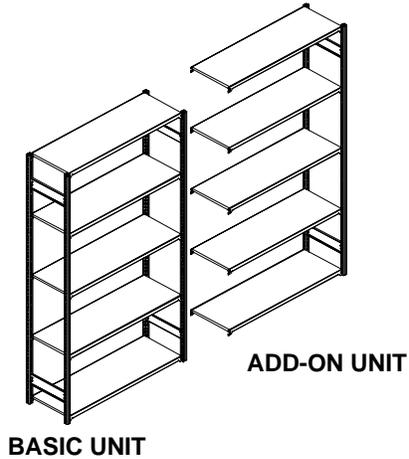


# 5000 SERIES EASYUP - ASSEMBLY INSTRUCTIONS



- Totally boltless and clipless shelving
- Assembly time greatly reduced
- Four interlocking components form a rigid unit
- Shelves adjust independently on 1" centres, even after installation

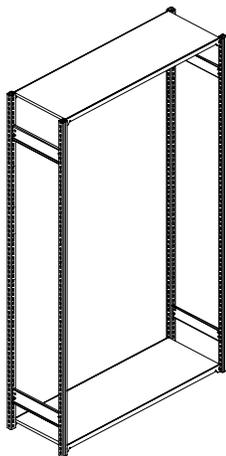
## STEP 1 - Connect Frame Connectors (FC) to Posts

**Half Slot Faces UP**

Post - 74" x 86" - Use 2 FC's  
Post - 98" - Use 3 FC's

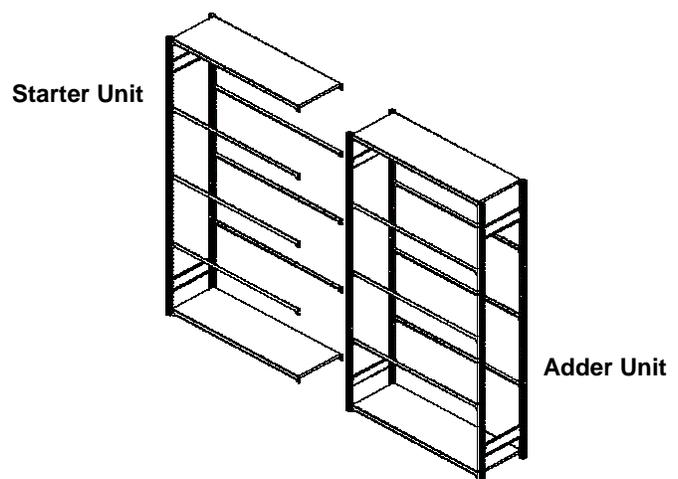
A. Insert FC's into sides of Posts (Locking Tabs to be pointed UP).  
(Lay Posts on floor with seams facing out, start at top and work down).  
B. AS EACH FC IS INSTALLED tap FC's sharply with rubber mallet until inserted and secure the Locking Tabs of FC's with a slot screwdriver.  
C. Leave 12" from top and bottom. If third FC is required, place in middle.

## STEP 2 - Insert Upper & Lower Beams



- A. Select two FRAMES with half slots up.  
B. Connect Top and Bottom Beams.  
C. Lay Particle board Shelves on top and bottom to square first unit.

## STEP 3 - Remaining Shelf Levels



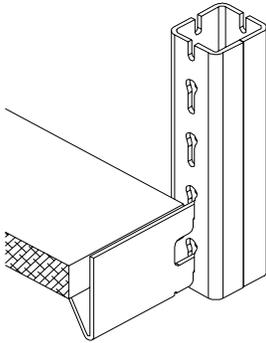
- A. Insert the remaining BEAMS  
B. Repeat the procedure for ADD-ON units.



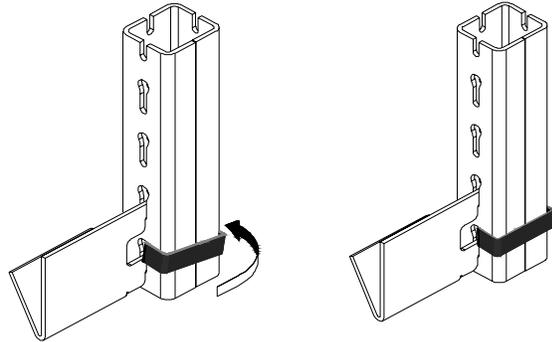
**NORTH AMERICAN STEEL EQUIPMENT COMPANY LTD.**

300 Hopkins St., Whitby, Ontario L1N 2B9 Canada  
Tel: (905) 668-3300 Fax: (905) 668-5477 E-mail: sales@naseco.ca

**STEP 4 - Shelf sits inside beam**

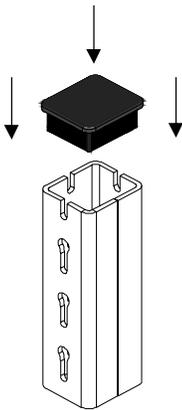


**Safety Clips**



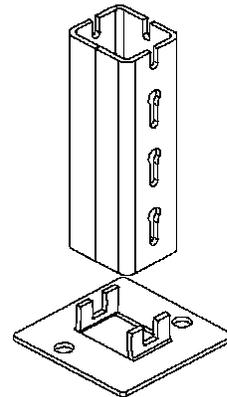
- A. Where floor is uneven install SAFETY CLIPS on top and bottom BEAMS.**
- B. Shim POSTS prior to loading the SHELVES.**

**Postcaps - (optional)**



**Install Postcaps.**

**Footplates - (optional)**



**Install FOOT PLATES, if required.**



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